

Work Order ID 55698

January 27, 2010 2:57:34 PM



Page 1

Item ID: D3832-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Mesh (Base)

Start Date: 1/27/10 Start Qty: 3.00



Cust Item ID:

Required Date: 2/02/10 Req'd Qty: 3.00



Customer:

Reference:

Approvals:

Process Plan:

PL

Date:

10-1-27

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3832

Rev A

100

0.00



SHEAR

Shear

Memo

0.00

Shear

1- cut mesh to size as per dwg D3832

SAD

10-02-09

(3)

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

8/10/02/09

(x3)

120

0.00



Identify as per dwg & Stock Location:

WA

Packaging

Memo

0.00

Packaging

SAD

10-02-09

(3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

10/02/09 *[Signature]*MF
10-2-9

W/O:		WORK ORDER CHANGES					
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Picklist Print

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Page 1

Work Order ID: 55698

Parent Item: D3832-1

Parent Item Name: Mesh (Base)

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Start Date: 1/27/10

Required Date: 2/02/10

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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M304EX0.75-16F

Purchased

No

100

sf

981.4871

80.3741



SAN 10-02-09

Expanded Metal Flat SS

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

981.4871065

111956

0.000017

112147

9.4736E-06

112949

32.58138

113205

0.0093

113497

130.5733

113555

818.3231

1x

26.7914

m113904

2x

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2
 SHOP COPY
 RETURN TO
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 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 55-098
BS 10-1-27

D3832-5 MESH (LID)

D3832-3 MESH (LID)

D3832-1 MESH (BASE)

RELEASED
08/11/2008

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
 REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

A	NEW ISSUE		MB	08.09.30
REV.		DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3832 TITLE MESH		
DRAWN				
CHECKED				REV. A
MFG. APPR.				SHEET 1 OF 3
APPROVED				SCALE
DE APPR.				NTS
DATE	08.09.30		COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

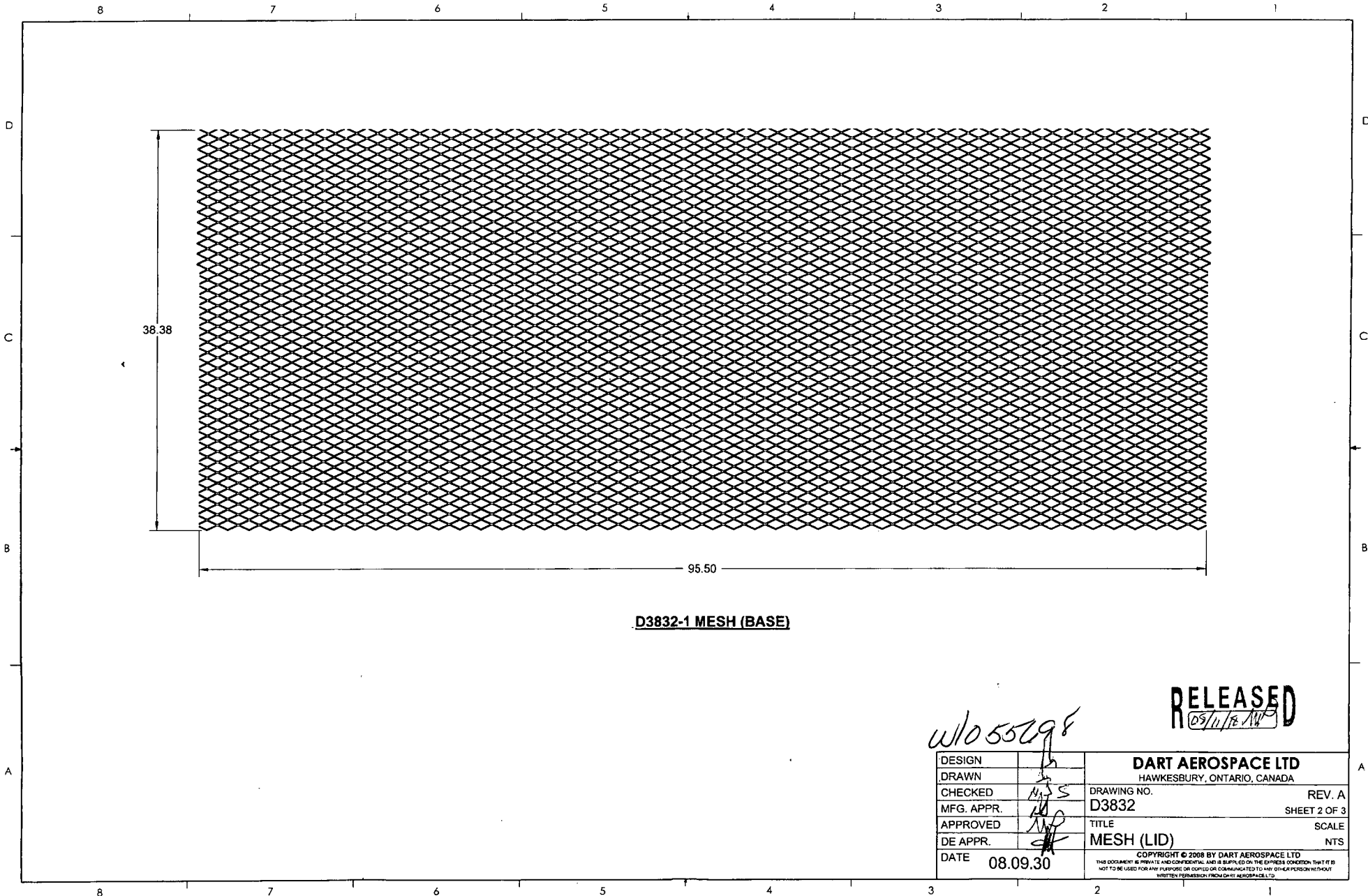
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NOTE: Date & initial all entries



D3832-1 MESH (BASE)

RELEASED
05/11/78

W1055298

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	MJS	DRAWING NO.	REV. A
MFG. APPR.		D3832	SHEET 2 OF 3
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DE APPR.		MESH (LID)	NTS
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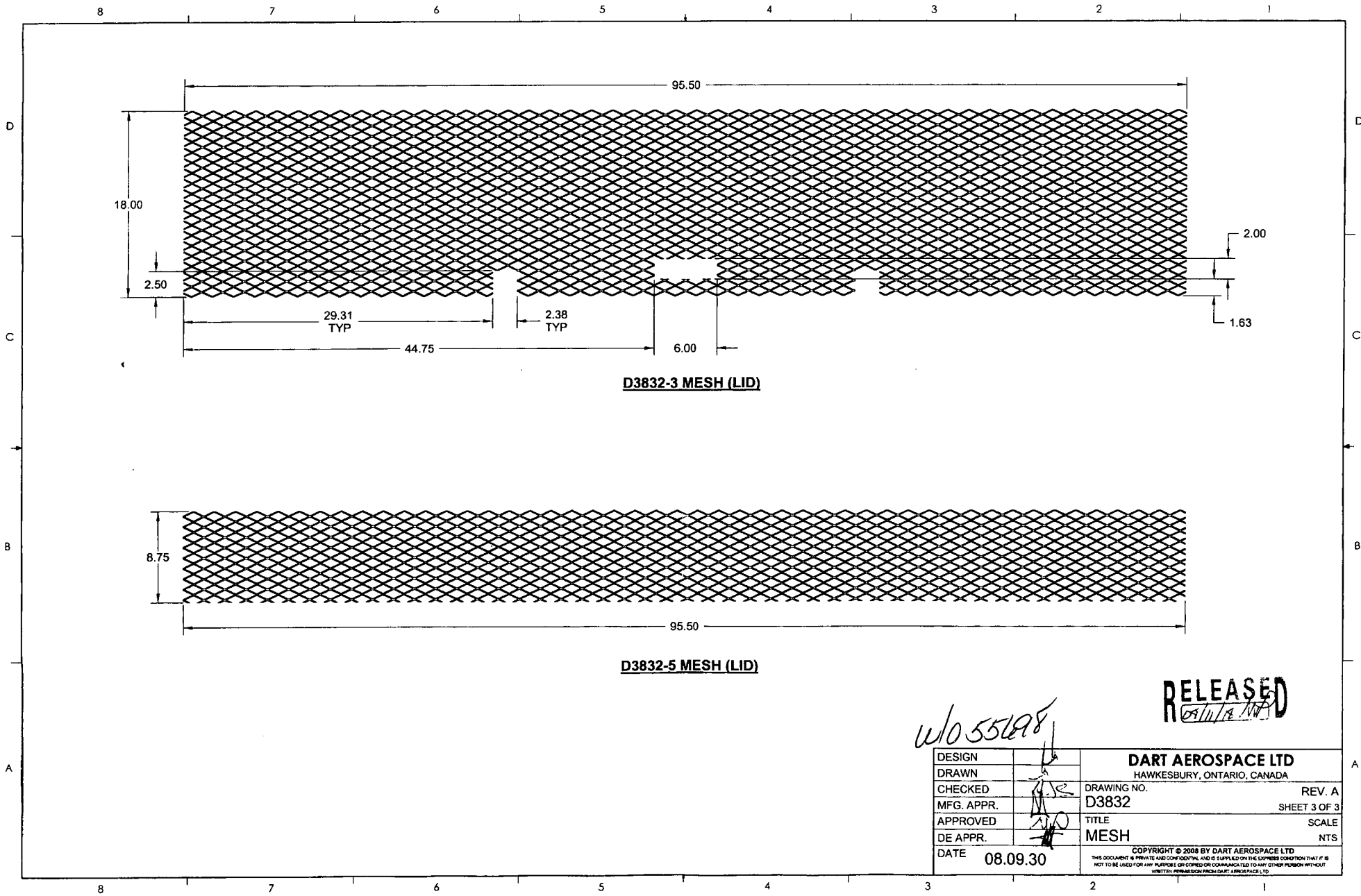
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W/O 55198

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01/11/14

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DE APPR.		DRAWING NO. D3832	
DATE	08.09.30	TITLE MESH	
		REV. A SHEET 3 OF 3 SCALE NTS	

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